10670105 HydroformylationEthyUnsatCmp

407578-79-4

=> s 407578-79-4/rn

L7 1 407578-79-4/RN

=> fil hcap

COST IN U.S. DOLLARS SINCE FILE TOTAL ENTRY SESSION

FULL ESTIMATED COST 0.45 72.51

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FILE COVERS 1907 - 19 Feb 2007 VOL 146 ISS 9 FILE LAST UPDATED: 18 Feb 2007 (20070218/ED)

New CAS Information Use Policies, enter HELP USAGETERMS for details.

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 17

3 L7 L8

=> d ibib abs 18 1-3

ANSWER 1 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

DOCUMENT NUMBER: 142:221614

TITLE: Carbonylation of conjugated dienes using

2005:141010 HCAPLUS

palladium-phosphine complex catalysts with improved

stability

INVENTOR(S): Sielcken, Otto Erik; Baur, Henricus Anna Christiaan;

Toth, Imre

PATENT ASSIGNEE(S): DSM IP Assets B. V., Neth. SOURCE: PCT Int. Appl., 37 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent English

LANGUAGE:

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO	DATE		
WO 2005014520	A1	20050217	WO 2004-EP7059	20040628		
			BA, BB, BG, BR, BW, BY,			
CN, CO,	CR, CU, CZ	, DE, DK,	DM, DZ, EC, EE, EG, ES,	FI, GB, GD,		

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GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
             LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,
             NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
             TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
         RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,
             AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK,
             EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE,
             SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GO, GW, ML, MR, NE,
             SN, TD, TG
     EP 1656336
                                20060517
                                            EP 2004-740443
                          A1
                                                                   20040628
             AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
             IE, SI, FI, RO, CY, TR, BG, CZ, EE, HU, PL, SK
                                20060906
     CN 1829679
                          Α
                                            CN 2004-80021621
                                                                   20040628
PRIORITY APPLN. INFO.:
                                            EP 2003-77340
                                                                A 20030725
                                            WO 2004-EP7059
                                                                   20040628
OTHER SOURCE(S):
                         CASREACT 142:221614; MARPAT 142:221614
     A process for carbonylation of a conjugated diene is carried out by
     reacting the conjugated diene with carbon monoxide and a hydroxyl
     group-containing compound in the presence of a palladium catalyst system in a
     reaction zone to produce-a-reaction mixture, the catalyst system comprising
     (a) a source of palladium cations, (b) a mono-, bi- or multidentate
     phosphine ligand, containing at least one phosphorus atom directly bound to
     two or three aliphatic carbon atoms, as a process ligand to produce a
     palladium-phosphine ligand complex catalyst, and (c) a source of anions
     selected from carboxylic acid and halide ions. The process ligand (b)
     contains a moiety of the formula X-P(A1)(A2), where A1 and A2 each
     represent an aliphatic carbon atom which may be connected to one or more
     aliphatic or aromatic carbon atoms or both A1 and A2 may be a part of at least
     5_membered_ring including the phosphorus atom, and X represents an aliphatic
     or aromatic carbon atom which may be connected to one or more aliphatic or
aromatic
     carbon atoms or X is a part of an organic bridging group connecting another
     identically or differently substituted phosphorus atom, the process ligand
     being fed continuously or periodically to the process as a ligand make-up
     at a temperature ≤ 50°. The catalysts have improved stability to
     degradation during the reaction and can be efficiently regenerated and
     in-process recycled. Thus, a homogeneous catalyst was prepared by
     dissolving under nitrogen palladium acetate (370 mg), 2,3-bis(9-
     phosphabicyclononyl)butane (589 mg) and pivalic acid (1.96 g) in freshly
     distilled Me pentenoates (98.9 g), and adding 21.6 \mu L of a 57%-aqueous
     hydrogen iodide. The catalyst showed selectivity of 87% after 86 h of use
     in a continuous carbonylation of butadiene into Me pentenoates carried out
     at 135° with parallel feeding of carbon monoxide, butadiene, the
     catalyst solution, and methanol, addnl. methanol solns. of
     2,3-bis(9-phosphabicyclononyl)butane (166 mg/L) and pivalic acid (35 g/L)
     being fed into the catalyst feed line at room temperature
REFERENCE COUNT:
                               THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS
                         1
                               RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT
    ANSWER 2 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN
                                                           Just App
ACCESSION NUMBER:
                         2004:287803 HCAPLUS
DOCUMENT NUMBER:
                         140:310272
                         Process for the hydroformylation of an ethylenically
TITLE:
                         unsaturated compound
INVENTOR (S):
                         Drent, Eit; Van Ginkel, Roelof; Jager, Willem Wabe
PATENT ASSIGNEE(S):
                         Shell Internationale Research Maatschappij B.V., Neth.
SOURCE:
                         PCT Int. Appl., 28 pp.
                         CODEN: PIXXD2
```

Patent

DOCUMENT TYPE:

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

. 1

PATENT INFORMATION:

							KIND DATE							DATE					
						A2	A2 2004040			WO 2003-EP50654					20030924				
	WO	2004	0286	89		A3		2004	0729										
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			CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	EG,	ES,	FI,	GB,	GD,	GE,	
								IL,											
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		RW:	•		•	•	•	MZ,	•		•			•	•		Δ7.	RY	
		2011					-	TM,	-	-							•	•	
			•	•	•	•	•	IE,	•				•		•	•	•	•	
			•	•	•	•	•	CM,	•		•	•		•		•	•	•	
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										CA 2003-2500095									
										AU 2003-299066									
	US 2004167362					A1	A1 20040826				US 2003-670105					20030924			
	EP 1542798					A2 20050622				EP 2003-798198					20030924				
		R:	AT,	BE,	CH,	DE,	DK,	ES,	FR,	GB,	GR,	IT,	LI,	LU,	NL,	SE,	MC,	PT,	
			ΙE,	SI,	LT,	LV,	FI,	RO,	MK,	CY,	AL,	TR,	BG,	CZ,	EE,	HU,	SK		
	CN	1684	769			Α		2005	1019		CN 2	003-	8230	06		2	0030	924	
	JP	2006	5004	15		т		2006	0105		JP 2	004-	5390	74		20	0030	924	
		2005															0050		
PRIOR												002-						926	
					• •							003-1				_	0030		
											2					. 2			

OTHER SOURCE(S): MARPAT 140:310272

The present invention relates to a process for the hydroformylation of an optionally substituted ethylenically unsatd. compound by reaction thereof with carbon monoxide and hydrogen in the presence of a specific catalyst system. The specific catalyst system comprises (A) a source of group VIII metal cations, (B) a diphosphine ligand having the general formula X1RX2, (C) an acid with pKa < 3, measured in an aqueous solution at 18° or a salt derived thereof, and (D) a source of halide anions, wherein X1, X2 = independently an optionally substituted cyclic group .with ≥5 ring atoms, of which one is a phosphorus atom, and R = a bivalent optionally substituted bridging group, connected to each phosphorus atom by a sp2 hybridized carbon atom. Furthermore some specific bidentate diphosphines used in this process are described. Thus, 1,2-dibromobenzene 9.44, 1,4-diazabicyclo[2,2,2]octane 22.4, 9-phosphabicyclo[3.3.1]nonane 13.0, and tetrakis(triphenylphosphine)palladium 2.32 g were heated at 140° to give 7.10 g (yield 50%) 1,2-bis(9phosphabicyclo[3.3.1]nonyl)benzene, 0.40 mmol of which was mixed with methane sulfonic acid 1.0, hydrochloric acid 0.20, and palladium acetate 0.25 mmol, and 20 mL 1-octene and heated at 120° for 5  $\bar{h}$  under 20 bar carbon monoxide and 40 bar hydrogen to give an alkanol product >99, a linear alkanol product 68, and a hydrogenation product <1%.

```
L8 ANSWER 3 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN
```

ACCESSION NUMBER: 2002

2002:256216 HCAPLUS

DOCUMENT NUMBER: TITLE:

136:296537

INVENTOR(S):

Process and palladium-diphosphine catalyst system for

the carbonylation of conjugated dienes Drent, Eit; Jager, Willem Wabe; Sielcken, Otto Erik;

Toth,-Imre

PATENT ASSIGNEE(S):

DSM N.V., Neth.

```
CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:
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PATENT NO. KIND DATE APPLICATION NO. ----------20020404 WO 2001-NL709 WO 2002026690 A1 20010926 W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG AU 2002011067 20020408 AU 2002-11067 A5 20010926 20030806 EP 2001-979078 EP 1332124 A1 20010926 R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR US 2003-381040 **A1** 20040226 20030825 US 2004039226 US 6835850 B2 20041228 A 20000927 A 20000927 PRIORITY APPLN. INFO.: EP 2000-203355 EP 2000-203356 EP 2000-2000203355 A 20000927 EP 2000-2000203356 A 20000927

PCT Int. Appl., 28 pp.

WO 2001-NL709 OTHER SOURCE(S): MARPAT 136:296537

AB Conjugated dienes (e.g., 1,3-butadiene) are readily subjected to carbonylation to produce unsatd. esters (e.g., Me 3-pentenoate which is an adipate ester precursor) by reacting the conjugated diene with carbon monoxide and an hydroxyl group-containing compound (e.g., methanol) in the presence of a catalyst system based on: (a) a source of palladium cations (e.g., palladium acetate); (b) a diphosphine ligand X1RX2 (X1, X2 = cyclic group with at least 5 ring atoms of which one is a phosphorus atom; R = bivalent aliphatic bridging group, connecting both phosphorus atoms containing from 2 to 4 atoms in the bridge which is substituted with at least one substituent, Ph group with both phosphorus groups bound to the 1,2-position); and (c) a source of anions (e.g., pivalic acid).

W 20010926

REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> dis his

L1

SOURCE:

(FILE 'HOME' ENTERED AT 14:28:12 ON 19 FEB 2007)

FILE 'HCAPLUS' ENTERED AT 14:28:22 ON 19 FEB 2007 E US20040167362/PN,PRN,AN 1 S E3

FILE 'REGISTRY' ENTERED AT 14:29:00 ON 19 FEB 2007 L2 0 S L1

FILE 'HCAPLUS' ENTERED AT 14:29:41 ON 19 FEB 2007 E US20040167362/PN, PRN, AN

## 10670105 HydroformylationEthyUnsatCmp 407578-79-4

L3 1 S E3 FILE 'REGISTRY' ENTERED AT 14:31:23 ON 19 FEB 2007 L40 S E1-E12 1 S 676992-18-0/RN L5 FILE 'HCAPLUS' ENTERED AT 14:33:07 ON 19 FEB 2007 L6 1 S L5 FILE 'REGISTRY' ENTERED AT 14:34:18 ON 19 FEB 2007 L7 1 S 407578-79-4/RN FILE 'HCAPLUS' ENTERED AT 14:34:29 ON 19 FEB 2007 L8 3 S L7

### 10670105 HydroformylationEthyUnsatCmp

676992-15-

=> s 676992-15-7/rn

1 676992-15-7/RN L9

=> file hcap

COST IN U.S. DOLLARS SINCE FILE TOTAL ENTRY SESSION FULL ESTIMATED COST

0.45 99.65

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) SINCE FILE TOTAL ENTRY SESSION CA SUBSCRIBER PRICE 0.00 -2.34

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FILE COVERS 1907 - 19 Feb 2007 VOL 146 ISS 9 FILE LAST UPDATED: 18 Feb 2007 (20070218/ED)

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=> s 19

L10 2 L9

=> d ibib abs 110 1-2

L10 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER:

2006:473316 HCAPLUS

DOCUMENT NUMBER:

145:145808

TITLE:

Highly Selective Halide Anion-Promoted

Palladium-Catalyzed Hydroformylation of Internal

Alkenes to Linear Alcohols

AUTHOR (S):

Konya, Denes; Lenero, Karina Q. Almeida; Drent, Eite

Shell Global Solutions, Amsterdam, 1030BN, Neth.

CORPORATE SOURCE: SOURCE:

Organometallics (2006), 25(13), 3166-3174

CODEN: ORGND7; ISSN: 0276-7333

PUBLISHER:

American Chemical Society

DOCUMENT TYPE:

Journal

LANGUAGE: OTHER SOURCE(S):

English CASREACT 145:145808

The authors report on their study of the Pd-catalyzed hydroformylation of alkenes. A (bcope) Pd (OTf) 2 complex [bcope = 1,2-

bis[(cyclooctyl)phosphino]ethane] with sub-stoichiometrically added halide

anions is a highly efficient homogeneous catalyst (precursor) to selectively Convert internal linear alkenes into predominantly linear (detergent) alcs. under mild conditions. Halide anion-dependent effects on the hydroformylation reaction rate as well as its chemo- and regioselectivity are observed Thus, the rate of hydroformylation of thermally equilibrated internal higher alkenes increases by a factor of .apprx.6-7 with chloride/bromide and about a factor 3-4 with iodide, while the selectivity toward alcs. increases to almost 100% upon addition of a substoichiometric quantity (with respect to Pd) of the halide anion source. Curiously, the regioselectivity toward linear alc. increases in the reverse order, i.e., iodide > bromide > chloride. From a detailed anal. of the products obtained with model substrates, hydrogenolysis of (bcope) palladium-acyl intermediates is strongly accelerated by the presence of halide anions. From a comparison of the catalytic performance with some related L2Pd(OTf)2 complexes, in which L2 are bidentate phosphines closely related to bcope, it also appears that the ligand plays a critical role in the promoting effect of halide anions.

REFERENCE COUNT: 26 THERE ARE 26 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L10 ANSWER 2 OF 2 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2004:287803 HCAPLUS

DOCUMENT NUMBER: 140:310272

TITLE: Process for the hydroformylation of an ethylenically

unsaturated compound

INVENTOR(S): Drent, Eit; Van Ginkel, Roelof; Jager, Willem Wabe
PATENT ASSIGNEE(S): Shell Internationale Research Maatschappij B.V., Neth.

SOURCE: PCT Int. Appl., 28 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PA	PATENT NO.						KIND DATE				ICAT:	ION I	DATE				
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,	RW:	TN, GH, KG, FI,	TR, GM, KZ, FR,	TT, KE, MD, GB,	TZ, LS, RU, GR,	UA, MW, TJ, HU,	UG, MZ, TM, IE,	US, SD, AT, IT,	UZ, SL, BE, LU,	VC, SZ, BG, MC,	VN, TZ, CH, NL,	YU, UG, CY, PT,	ZA, ZM, CZ, RO,	ZM, ZW, DE, SE,	ZW AM, DK, SI,	AZ, EE, SK,	BY, ES, TR,
CA	2500	•	•	•	•	•	•	•			GW, 003-:	•	•	•	•	•	
	2003																
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Dung.

OTHER SOURCE(S): MARPAT 140:310272

The present invention relates to a process for the hydroformylation of an optionally substituted ethylenically unsatd. compound by reaction thereof with carbon monoxide and hydrogen in the presence of a specific catalyst system. The specific catalyst system comprises (A) a source of group VIII metal cations, (B) a diphosphine liquid having the general formula X1RX2, (C) an acid with pKa < 3, measured in an aqueous solution at 18° or a salt derived thereof, and (D) a source of halide anions, wherein X1, X2 = independently an optionally substituted cyclic group with ≥5 ring atoms, of which one is a phosphorus atom, and R = a bivalent optionally substituted bridging group, connected to each phosphorus atom by a sp2 hybridized carbon atom. Furthermore some specific bidentate diphosphines used in this process are described. Thus, 1,2-dibromobenzene 9.44, 1,4-diazabicyclo[2,2,2]octane 22.4, 9-phosphabicyclo[3.3.1]nonane 13.0, and tetrakis (triphenylphosphine) palladium 2.32 g were heated at 140° to give 7.10 g (yield 50%) 1,2-bis(9phosphabicyclo[3.3.1]nonyl)benzene, 0.40 mmol of which was mixed with methane sulfonic acid 1.0, hydrochloric acid 0.20, and palladium acetate 0.25 mmol, and 20 mL 1-octene and heated at 120° for 5 h under 20 bar carbon monoxide and 40 bar hydrogen to give an alkanol product >99, a linear alkanol product 68, and a hydrogenation product <1%.

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(FILE 'HOME' ENTERED AT 14:28:12 ON 19 FEB 2007)

FILE 'HCAPLUS' ENTERED AT 14:28:22 ON 19 FEB 2007 E US20040167362/PN,PRN,AN

L1 1 S E3

FILE 'REGISTRY' ENTERED AT 14:29:00 ON 19 FEB 2007 L2 0 S L1

FILE 'HCAPLUS' ENTERED AT 14:29:41 ON 19 FEB 2007 E US20040167362/PN,PRN,AN

L3 1 S E3

FILE 'REGISTRY' ENTERED AT 14:31:23 ON 19 FEB 2007

L4 0 S E1-E12

L5 1 S 676992-18-0/RN

FILE 'HCAPLUS' ENTERED AT 14:33:07 ON 19 FEB 2007 L6 1 S L5

FILE 'REGISTRY' ENTERED AT 14:34:18 ON 19 FEB 2007 L7 1 S 407578-79-4/RN

FILE 'HCAPLUS' ENTERED AT 14:34:29 ON 19 FEB 2007 L8 3 S L7

FILE 'REGISTRY' ENTERED AT 14:38:30 ON 19 FEB 2007 L9 1 S 676992-15-7/RN

FILE 'HCAPLUS' ENTERED AT 14:38:42 ON 19 FEB 2007 L10 2 S L9 => s 676992-16-8/rn

L11 1 676992-16-8/RN

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COST IN U.S. DOLLARS

SINCE FILE TOTAL
ENTRY SESSION
FULL ESTIMATED COST

0.45
116.16

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

SINCE FILE TOTAL
ENTRY SESSION

CA SUBSCRIBER PRICE

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FILE COVERS 1907 - 19 Feb 2007 VOL 146 ISS 9 FILE LAST UPDATED: 18 Feb 2007 (20070218/ED)

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This file contains CAS Registry Numbers for easy and accurate substance identification.

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L12 . 1 L11

=> d scan

L12 1 ANSWERS HCAPLUS COPYRIGHT 2007 ACS on STN

IC ICM B01J031-24

ICS B01J027-08; B01J031-02; C07F009-6568; C07F015-00; C07C045-50

CC 67-1 (Catalysis, Reaction Kinetics, and Inorganic Reaction Mechanisms)
Section cross-reference(s): 23

TI Process for the hydroformylation of an ethylenically unsaturated compound

ST process hydroformylation ethylenically unsatd compd; bisphosphabicyclononylbenzene ligand palladium acetate catalyst octene hydroformylation

IT Alkenes, reactions

RL: RCT (Reactant); RACT (Reactant or reagent)

(C11-12; hydroformylation of ethylenically unsatd. compds.)

IT Ligands

RL: CAT (Catalyst use); USES (Uses)

(bidentate, diphosphines, hydroformylation catalyst ligand;

hydroformylation of ethylenically unsatd. compds.)

IT Hydroformylation

```
10670105 HydroformylationEthyUnsatCmp 676992-16-8
        (hydroformylation of ethylenically unsatd. compds.)
IT
     Group VIII elements
     RL: CAT (Catalyst use); USES (Uses)
        (hydroformylation of ethylenically unsatd. compds.)
IT
        (hydroformylation; hydroformylation of ethylenically unsatd. compds.)
                 676992-19-1
IT
     676992-18-0
     RL: CAT (Catalyst use); USES (Uses)
        (hydroformylation catalyst ligand; hydroformylation of ethylenically
        unsatd. compds.)
IT
     407578-79-4P, 9-Phosphabicyclo[3.3.1]nonane, 9,9'-(1,2-phenylene)bis-
     676992-15-7P 676992-16-8P
     RL: CAT (Catalyst use); IMF (Industrial manufacture); PREP (Preparation);
     USES (Uses)
        (hydroformylation catalyst ligand; hydroformylation of ethylenically
        unsatd. compds.)
IT
     3375-31-3
     RL: CAT (Catalyst use); USES (Uses)
        (hydroformylation of ethylenically unsatd. compds.)
     4547-43-7P, Hexanoic acid, 6-hydroxy-, methyl ester 167707-57-5P,
IT
     Pentanoic acid, 5-hydroxy-4-methyl-, methyl ester 676992-17-9P
     RL: IMF (Industrial manufacture); PREP (Preparation)
        (hydroformylation of ethylenically unsatd. compds.)
     111-66-0, 1-Octene 630-08-0, Carbon monoxide, reactions 818-59-7
IT
     1333-74-0, Hydrogen, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (hydroformylation of ethylenically unsatd. compds.)
     583-53-9, 1,2-Dibromobenzene 3141-26-2, 3,4-Dibromothiophene
TΨ
     13887-02-0, 9-Phosphabicyclo[3.3.1] nonane 75415-78-0,
     1,2-Dibromocyclopentene
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (reactant in hydroformylation catalyst ligand preparation; hydroformylation
        of ethylenically unsatd. compds.)
ALL ANSWERS HAVE BEEN SCANNED
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L13 1 676992-19-1/RN

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COST IN U.S. DOLLARS SINCE FILE TOTAL ENTRY SESSION FULL ESTIMATED COST 0.45 124.41

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) SINCE FILE TOTAL SESSION ENTRY

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VOL 146 ISS 9 FILE COVERS 1907 - 19 Feb 2007 FILE LAST UPDATED: 18 Feb 2007 (20070218/ED)

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This file contains CAS Registry Numbers for easy and accurate substance identification.

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1 L13 L14

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L14 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2007 ACS on STN

2004:287803 HCAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER:

Process for the hydroformylation of an ethylenically unsaturated compound TITLE:

Drent, Eit; Van Ginkel, Roelof; Jager, Willem Wabe INVENTOR(S): Shell Internationale Research Maatschappij B.V., Neth. PATENT ASSIGNEE(S):

SOURCE: PCT Int. Appl., 28 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2004028689	A2	20040408	WO 2003-EP50654	20030924

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WO 2004028689
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             LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ,
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PRIORITY APPLN. INFO.:
                                            EP 2002-256696
                                                                A 20020926
                                            WO 2003-EP50654
                                                                W 20030924
OTHER SOURCE(S):
                         MARPAT 140:310272
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The present invention relates to a process for the hydroformylation of an optionally substituted ethylenically unsatd. compound by reaction thereof with carbon monoxide and hydrogen in the presence of a specific catalyst system. The specific catalyst system comprises (A) a source of group VIII metal cations, (B) a diphosphine ligand having the general formula X1RX2, (C) an acid with pKa < 3, measured in an aqueous solution at 18° or a salt derived thereof, and (D) a source of halide anions, wherein X1, X2 = independently an optionally substituted cyclic group with ≥5 ring atoms, of which one is a phosphorus atom, and R = a bivalent optionally substituted bridging group, connected to each phosphorus atom by a sp2 hybridized carbon atom. Furthermore some specific bidentate diphosphines used in this process are described. Thus, 1,2-dibromobenzene 9.44, 1,4-diazabicyclo[2,2,2]octane 22.4, 9-phosphabicyclo[3.3.1]nonane 13.0, and tetrakis(triphenylphosphine)palladium 2.32 g were heated at 140° to give 7.10 g (yield 50%) 1,2-bis(9phosphabicyclo[3.3.1]nonyl)benzene, 0.40 mmol of which was mixed with methane sulfonic acid 1.0, hydrochloric acid 0.20, and palladium acetate 0.25 mmol, and 20 mL 1-octene and heated at 120° for 5 h under 20 bar carbon monoxide and 40 bar hydrogen to give an alkanol product >99, a linear alkanol product 68, and a hydrogenation product <1%.

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L1

L3

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0 S L1

## 10670105 HydroformylationEthyUnsatCmp 676992-19-1

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L12	FILE	'HCAPLUS' ENTERED AT 14:41:16 ON 19 FEB 2007 1 S L11
L13	FILE	'REGISTRY' ENTERED AT 14:42:48 ON 19 FEB 2007 1 S 676992-19-1/RN
L14	FILE	'HCAPLUS' ENTERED AT 14:43:03 ON 19 FEB 2007 1 S L13

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L40 S E1-E12

L5 1 S 676992-18-0/RN

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FILE 'HCAPLUS' ENTERED AT 14:43:03 ON 19 FEB 2007 L14 1 S L13

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# 10670105 HydroformylationEthyUnsatCmp claim 11

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